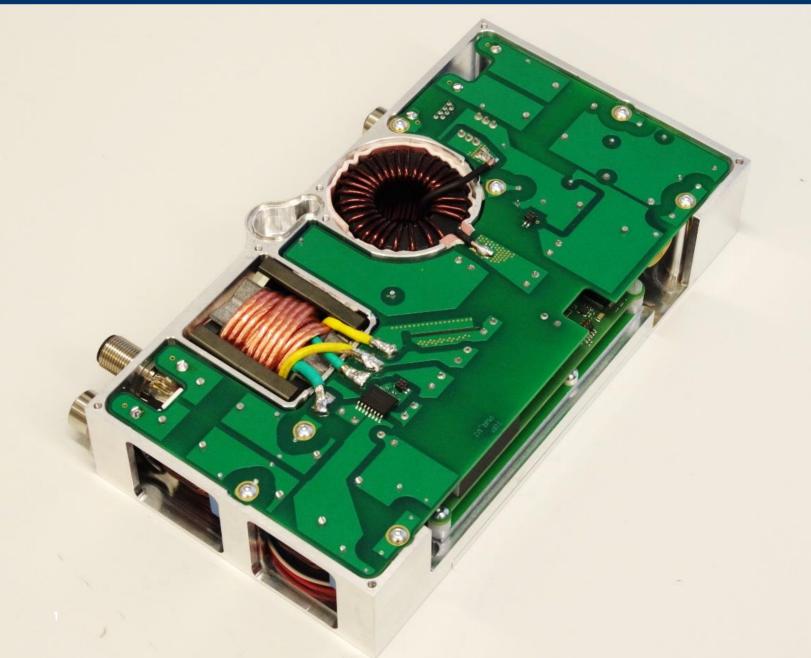
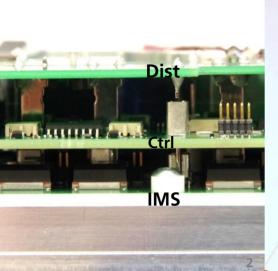


#### FRAUNHOFER INSTITUTE FOR INTEGRATED SYSTEMS AND DEVICE TECHNOLOGY

# Modular 3.6 kW On Board Charger

Up to 22 kW in three phase configuration







## **Highlights**

- · Galvanically isolated OBC Module
- Ultra Low Volume of 1dm<sup>3</sup>
- High Power Density of 3,6 kW/dm<sup>3</sup>
- Directly stackable up to 6 modules and 22 kW
- Digitally Controlled

Core materials are made by Hitachi

- Amorphous PFC Core (HLM50)
- Ferrite Transformer Core (ML29D)
- Finemet® CM-chokes

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#### Description

This isolated AC/DC converter combines a good efficiency with a very small volume and therefore a high power density. It was developed using performance the newest high Materials provided by Hitachi Metals. It contains a totem pole PFC stage and

a full bridge resonant converter both using 900 V SiC Mosfets by Cree.

All semiconductors are mounted on an Insulated Metal Substrate (IMS). This provides a good thermal connection to the coolant underneath and also an easy way for assembly.

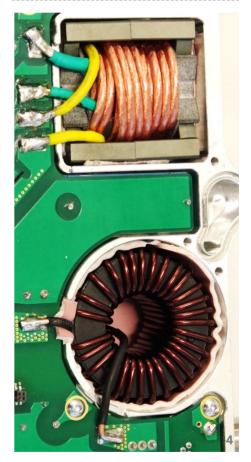
The total system consist of only three boards. They are labeled in picture 2. PFC stage is digital controlled and runs at a switching frequency of 120 kHz. The coil consist of a gapless amorphous ring core with a solid copper winding.

The resonant converter is working at a fixed switching frequency of 250 kHz. Its transformer is built of ferrite material with a small air gap, litz wire. a significant leakage and has inductance. Together with ceramic capacitors it forms up the resonant tank of the LLC converter.

Both, AC and DC EMI filters are buildup out of Finemet® material.

#### **Technical Data**

|              | Min                  | Max      |
|--------------|----------------------|----------|
| Vin          | 80 Vrms              | 265 Vrms |
| Vout         | 300 V                | 450 V    |
| P (p.Module) | 0 kW                 | 3.66 kW  |
| Efficiency   |                      | 95.4 %   |
| Dimensions   | 11,2 x 21,1 x 4,2 cm |          |



- 3.6 kW OBC with open 1 case
- 2 Side view with naming of the tree boards
- An 11 kW OBC consisting 3 of 3 three 3,6 kW modules next to the open 3,6 kW OBCs
- Detail of the inductive components of the OBC